

PATENT  
790001-2045**AMENDMENTS TO THE CLAIMS**

Please amend the claims without prejudice, without admission, without surrender of subject matter, and without any intention of creating any estoppel as to equivalents, as follows.

In the Claims:

Claim 1 (currently amended)

1. A semiconductor device comprising:  
a projecting second semiconductor layer which is formed on a first semiconductor layer;  
  
third and fourth semiconductor layers which are formed on the first semiconductor layer to be in contact with the second semiconductor layer and oppose each other via the second semiconductor layer;  
  
a gate electrode which is in contact with the second semiconductor layer with a gate insulating film interposed therebetween and forms a channel in the second semiconductor layer; and  
  
an insulating film which is formed in the first semiconductor layer located immediately under the third and fourth semiconductor layers, the third and fourth semiconductor layers being isolated from the first semiconductor layer by the insulating film, the second semiconductor layer being in contact with a region included in the first semiconductor layer and surrounded by the insulating film.

Claim 2 (original)

2. The device according to claim 1, wherein the insulating film is formed in the first semiconductor layer to surround a region located immediately under the second semiconductor layer.

Claim 3 (cancelled)

PATENT  
790001-2045

## Claim 4 (original)

4. The device according to claim 1, wherein the gate electrode is formed so its ends oppose each other via the second semiconductor layer in a direction perpendicular to a direction in which the third and fourth semiconductor layers oppose each other.

## Claim 5 (original)

5. The device according to claim 1, further comprising a cell capacitor which is formed on the first semiconductor layer and whose storage node electrode is connected to one of the third and fourth semiconductor layers.

## Claim 6 (original)

6. The device according to claim 5, wherein the cell capacitor comprises a trench which is formed in the first semiconductor layer, the storage node electrode which fills the trench with a capacitor insulating film interposed therebetween, and a plate electrode which is formed in a region around the trench in the first semiconductor layer.

## Claim 7 (currently amended)

7. A semiconductor device comprising:
- an insulating film formed on a first semiconductor layer;
- a projecting second semiconductor layer which is formed on the insulating film;
- third and fourth semiconductor layers which are formed on the insulating film to be in contact with the second semiconductor layer and oppose each other via the second semiconductor layer;
- a gate electrode which is in contact with the second semiconductor layer with a gate insulating film interposed therebetween and forms a channel in the second semiconductor layer; and

PATENT  
790001-2045

a connection region which is formed immediately under the second semiconductor layer to electrically connect the first semiconductor layer and the second semiconductor layer;

wherein the connection region is isolated from the third and fourth semiconductor layers by the insulating film.

Claim 8 (cancelled)

Claim 9 (original)

9. The device according to claim 7, wherein in the connection region, the insulating film in a partial region immediately under the second semiconductor layer is removed, and a fifth semiconductor layer is formed in the region where the insulating film is removed.

Claim 10 (original)

10. The device according to claim 7, wherein the third and fourth semiconductor layers are isolated from the first semiconductor layer by the insulating film.

Claim 11 (original)

11. The device according to claim 7, wherein the gate electrode is formed so its ends oppose each other via the second semiconductor layer in a direction perpendicular to a direction in which the third and fourth semiconductor layers oppose each other.

Claim 12 (original)

12. The device according to claim 7, further comprising a cell capacitor which is formed on the first semiconductor layer and whose storage node electrode is connected to one of the third and fourth semiconductor layers.

Claim 13 (original)

13. The device according to claim 12, wherein the cell capacitor comprises a trench which is

PATENT  
790001-2045

formed in the first semiconductor layer, the storage node electrode which fills the trench via a capacitor insulating film, and a plate electrode which is formed in a region around the trench in the first semiconductor layer.

## Claim 14 (currently amended)

14. A method for fabricating the semiconductor device of claim 1 ~~a semiconductor device~~, comprising:
- forming a first insulating film on a first semiconductor layer;
  - making a hole that reaches the first semiconductor layer in the first insulating film;
  - forming a second semiconductor layer on the first insulating film and in the hole;
  - patterning the second semiconductor layer into a columnar shape to make part of the second semiconductor layer cover the hole;
  - forming a gate insulating film on a side surface of the second semiconductor layer;
  - forming a third semiconductor layer on the gate insulating film and first insulating film;
  - patterning the third semiconductor layer and leaving the third semiconductor layer on a side surface of the second semiconductor layer in a region that should be a channel region to form a gate electrode; and
  - forming source and drain regions in a region of the second semiconductor layer located on the first insulating film.

## Claim 15 (withdrawn)

15. A method according to claim 14, further comprising after forming the hole, forming a second insulating film on the first insulating film and in the hole not to completely fill the hole, and partially removing the second insulating film to expose the first semiconductor

PATENT  
790001-2045

layer to a bottom portion of the hole while leaving the second insulating film on a sidewall of the hole.

## Claim 16 (withdrawn)

16. The method according to claim 14, further comprising:
- after forming the second semiconductor layer, making a trench that reaches from the second semiconductor layer to the first semiconductor layer; forming a plate electrode in a partial region in the first semiconductor layer around the trench; forming a capacitor insulating film on an inner wall of the trench; and
- forming a storage node electrode in the trench to fill the trench, and after forming the source and drain regions, forming a contact plug which electrically connects the source region and the storage node electrode,
- wherein, in patterning the second semiconductor layer into a columnar shape, the second semiconductor layer is patterned such that a region where the source region is to be formed in the second semiconductor layer into contact with the trench.

## Claim 17 (withdrawn)

17. A method for fabricating a semiconductor device, comprising:
- making a hole in a substrate prepared by sequentially forming a first insulating film and second semiconductor layer on a first semiconductor layer, the hole extending through the second semiconductor layer and the first insulating film to expose the first semiconductor layer to a bottom portion of the hole; forming a third semiconductor layer on the second semiconductor layer and in the hole;
- patterning the second and third semiconductor layers into a columnar shape to make part of the third semiconductor layer cover the hole;
- forming a gate insulating film on a side surface of the second and third semiconductor layers;

PATENT  
790001-2045

forming a fourth semiconductor layer on the gate insulating film and first insulating film;

patterning the fourth semiconductor layer and leaving the fourth semiconductor layer on a side surface of the second and third semiconductor layers in a region that should be a channel region to form a gate electrode; and

forming source and drain regions in a region of the second and third semiconductor layers located on the first insulating film.

Claim 18 (withdrawn)

18. The method according to claim 17, further comprising after making the hole, forming a second insulating film on the second semiconductor layer and in the hole not to completely fill the hole, and partially removing the second insulating film to expose the first semiconductor layer to a bottom portion of the hole while leaving the second insulating film on a sidewall of the hole.

Claim 19 (withdrawn)

19. The method according to claim 17, further comprising:  
after forming the third semiconductor layer, forming a trench that reaches from the third semiconductor layer to the first semiconductor layer;

forming a plate electrode in a partial region in the first semiconductor layer around the trench;

forming a capacitor insulating film on an inner wall of the trench; and

forming a storage node electrode in the trench to fill the trench, and after forming the source and drain regions, forming a contact plug which electrically connects the source region and the storage node electrode,

PATENT  
790001-2045

wherein, in patterning the second and third semiconductor layers into a columnar shape, the second and third semiconductor layers are patterned such that a region where the source region is to be formed in the second and third semiconductor layers into contact with the trench.